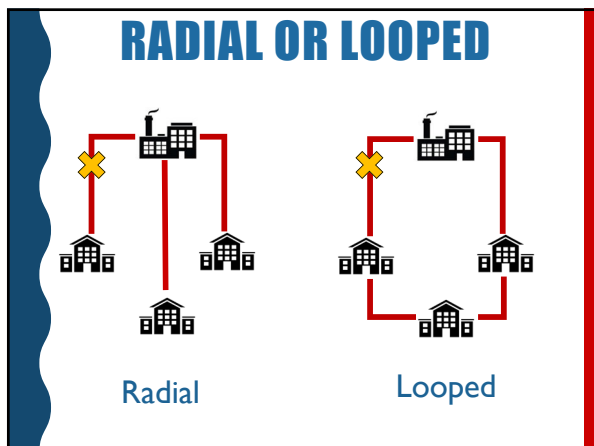



OVERVIEW

- Radial or Looped
- How Pipe Fails
- Steam or Hot Water
- Pipe Materials
- Direct Buried or Tunnel
- Costs



HOW PIPE FAILS




Corrosion
Expansion
Water Hammer
Excavation

CORROSION

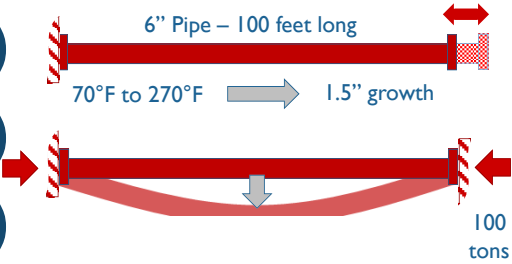
External and Internal

Water + Iron + Oxygen = Rust

Solution:
No Water,
No Iron, or
No Oxygen



EXPANSION



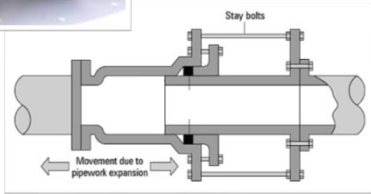
6" Pipe – 100 feet long

70°F to 270°F → 1.5" growth

100 tons

Solution:
Add Flexibility

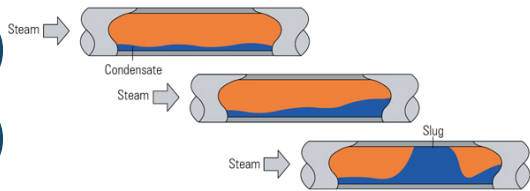
EXPANSION



EXPANSION



STEAM INDUCED WATER HAMMER

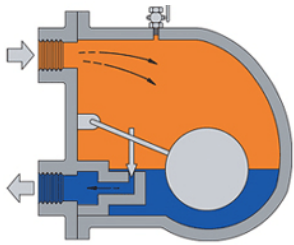


Solution:
Remove condensate from steam line

STEAM INDUCED WATER HAMMER

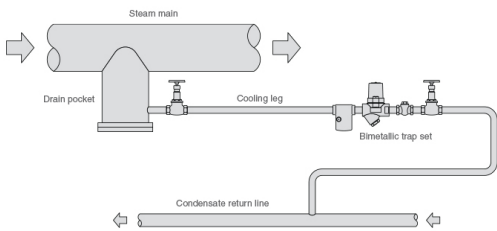


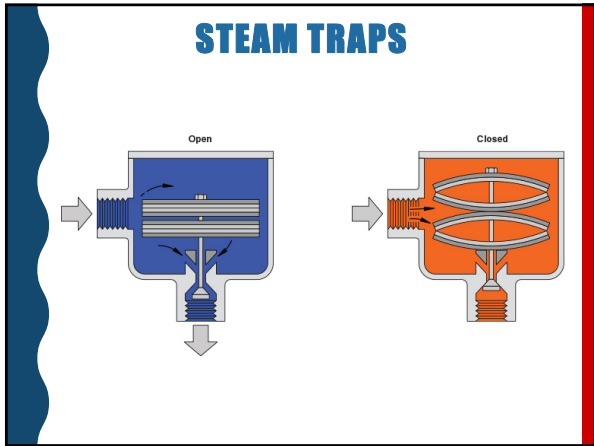
STEAM INDUCED WATER HAMMER



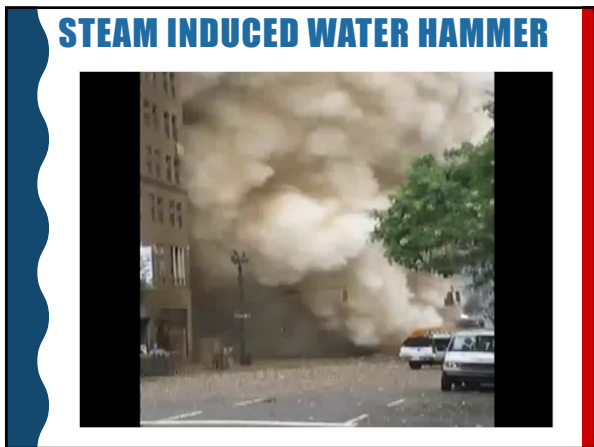
- Traps
- Float
- Inverted Bucket
- Thermostatic
- Thermodynamic
- Nozzle

STEAM TRAPS





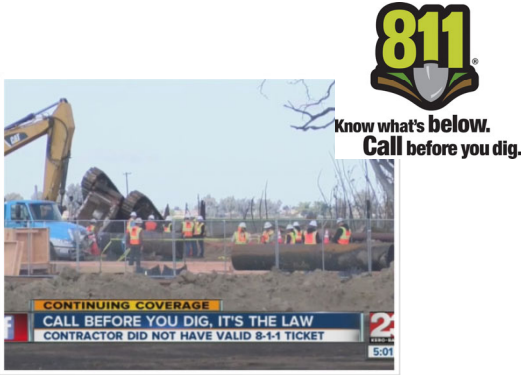




STEAM INDUCED WATER HAMMER



EXCAVATION



Know what's below.
Call before you dig.

CONTINUING COVERAGE
CALL BEFORE YOU DIG, IT'S THE LAW
CONTRACTOR DID NOT HAVE VALID 8-1-1 TICKET

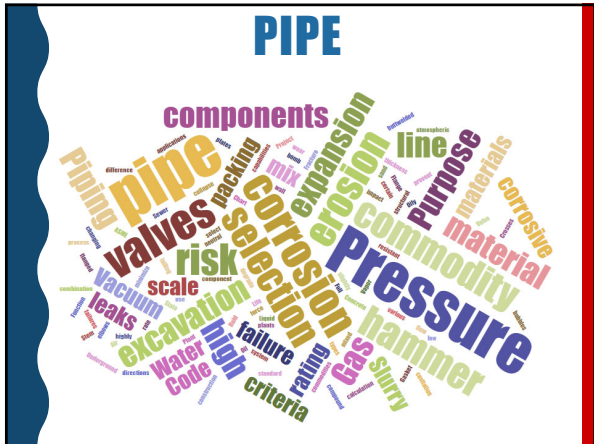
STEAM OR HOT WATER



1100 Btu/lb
~350°F



180 Btu/lb
150°F – 300°F



DIRECT BURIED PIPE



STEEL

High Temp. = Steel

- Corrosion
- + Expansion
- + Water Hammer
- Excavation

\$500 - \$1,000/ft

DIRECT BURIED STEEL PIPE



The image shows a cross-section diagram of a pipe with insulation on the left and a photograph of pipes laid out in a trench on the right.

DIRECT BURIED PIPE



PLASTIC

Low Temperature:
Plastic is an option

- + Corrosion
- + Expansion
- + Water Hammer
- **Excavation?**

\$400 - \$700/ft

TUNNELS



- + Corrosion
- + Expansion
- + Water Hammer
- + Excavation

\$4,000 - \$7,000/ft

SHALLOW TRENCH




- + Corrosion
- + Expansion
- + Water Hammer
- + Excavation

\$2,000 - \$3,000/ft

COMPARISON

Direct-Buried <ul style="list-style-type: none">+ Simple and fast+ Lowest cost- Less reliable- More disruption	Tunnel <ul style="list-style-type: none">+ High reliability+ No disruption- Very expensive- Low flexibility
Shallow Trench <ul style="list-style-type: none">+ Good reliability+ Low disruption- Expensive- Low flexibility	

PIPE CAPACITY

 100,000 GSF
1,000 feet

What size pipe?

125 psig system
4" pipe - \$400,000 (100,000 GSF)
10" pipe - \$500,000 (1,200,000 GSF)
+25% Cost = +1200% capacity

QUESTIONS?

