


313 HEATING DISTRIBUTION



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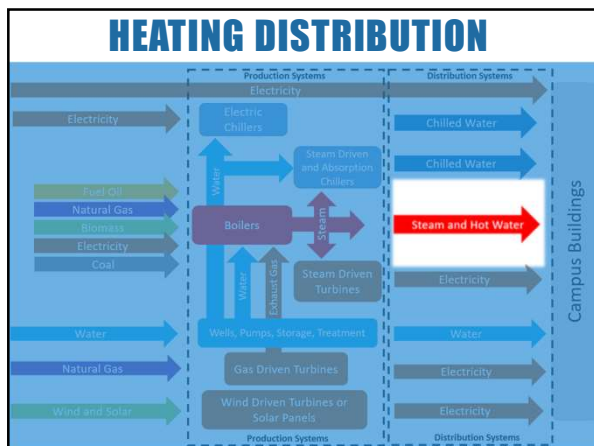
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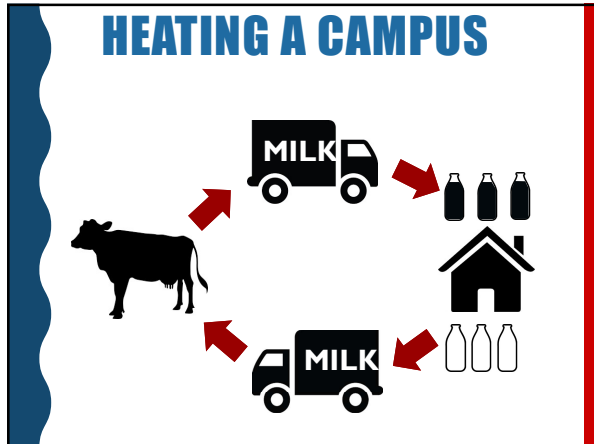
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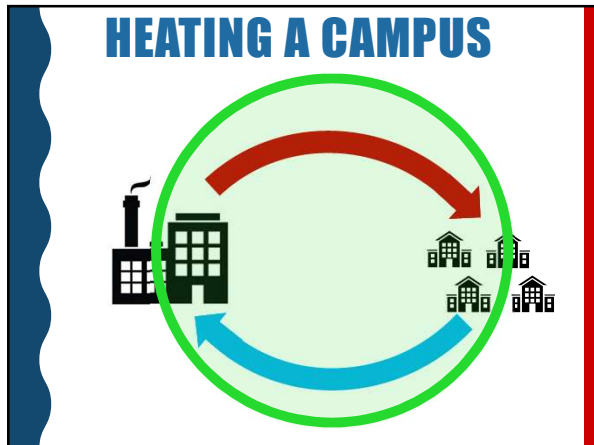
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Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.

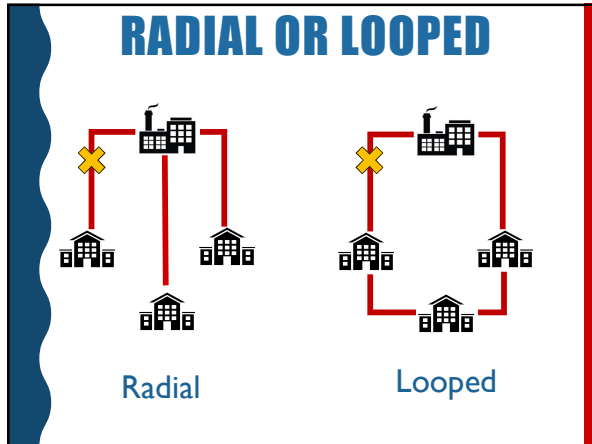
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- ### OVERVIEW
- Radial or Looped
 - How Pipe Fails
 - Steam or Hot Water
 - Pipe Materials
 - Direct Buried or Tunnel
 - Costs



HOW PIPE FAILS




- Corrosion
- Expansion
- Water Hammer
- Excavation

CORROSION

External and Internal

Water + Iron + Oxygen = Rust

Solution:
No Water,
No Iron, or
No Oxygen



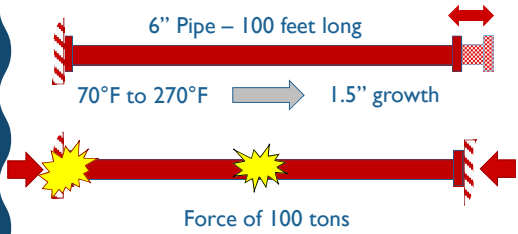
EXPANSION

6" Pipe – 100 feet long

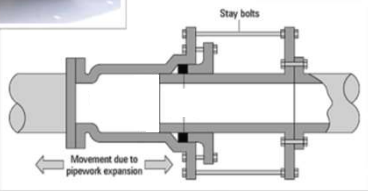

70°F to 270°F → 1.5" growth

Force of 100 tons

Solution:
Add Flexibility



EXPANSION



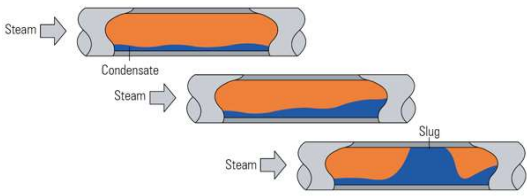
Stay bolts

Movement due to pipework expansion

EXPANSION




STEAM INDUCED WATER HAMMER

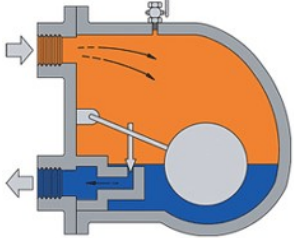


Solution:
Remove condensate from steam line

STEAM INDUCED WATER HAMMER

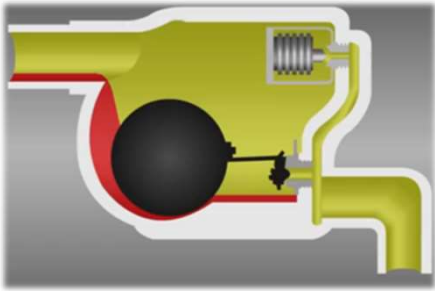


STEAM INDUCED WATER HAMMER

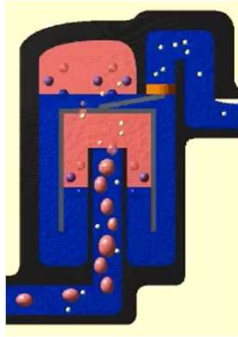


Traps
Float
Inverted Bucket
Thermostatic
Thermodynamic
Nozzle

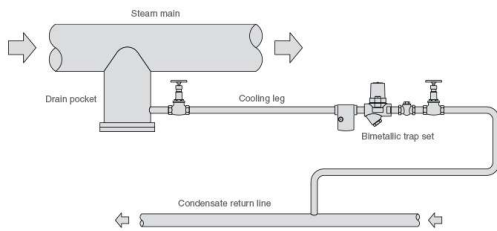
FLOAT TRAP

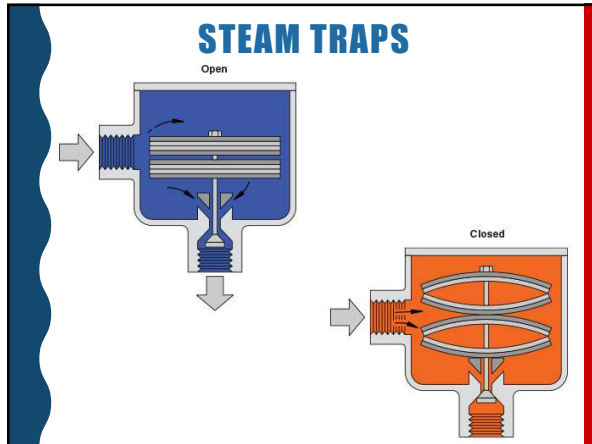


INVERTED BUCKET TRAP

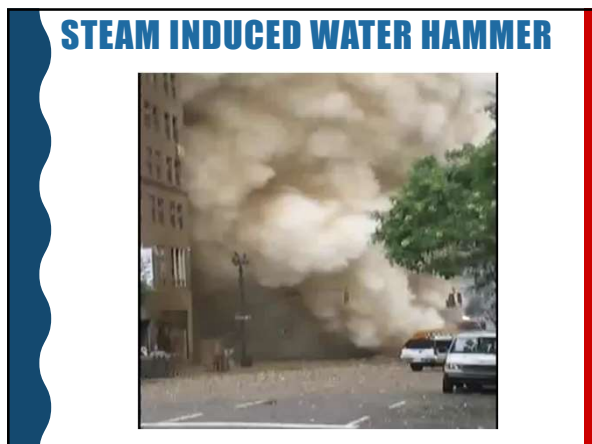


STEAM TRAPS









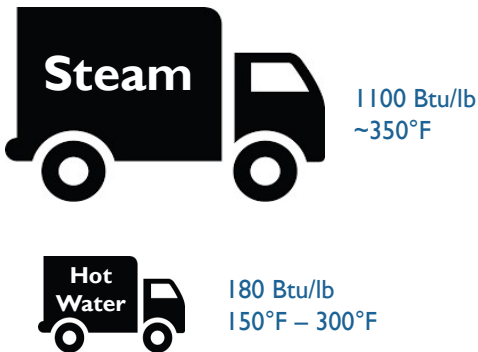
STEAM INDUCED WATER HAMMER

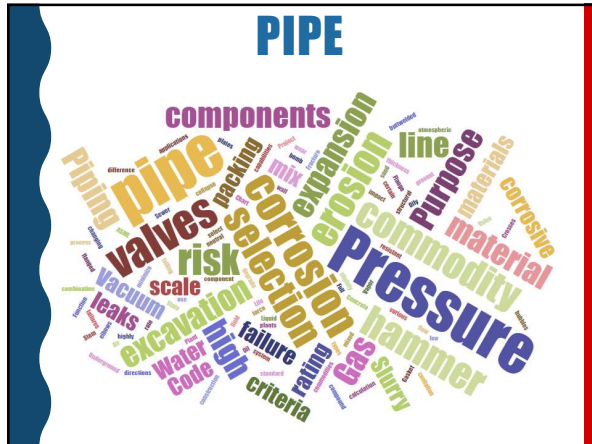


EXCAVATION



STEAM OR HOT WATER





DIRECT BURIED PIPE



STEEL

High Temp. = Steel

- Corrosion
- + Expansion
- + Water Hammer
- Excavation

\$500 - \$1,000/ft

DIRECT BURIED STEEL PIPE



DIRECT BURIED PIPE



PLASTIC

Low Temperature:
Plastic is an option

- + Corrosion
- + Expansion
- + Water Hammer
- **Excavation?**

\$400 - \$700/ft

TUNNELS



- + Corrosion
- + Expansion
- + Water Hammer
- + Excavation

\$4,000 - \$7,000/ft

SHALLOW TRENCH




- + Corrosion
- + Expansion
- + Water Hammer
- + Excavation

\$2,000 - \$3,000/ft

COMPARISON

Direct-Buried <ul style="list-style-type: none">+ Simple and fast+ Lowest cost- Less reliable- More disruption	Tunnel <ul style="list-style-type: none">+ High reliability+ No disruption- Very expensive- Low flexibility
Shallow Trench <ul style="list-style-type: none">+ Good reliability+ Low disruption- Expensive- Low flexibility	


PIPE CAPACITY

 100,000 GSF
1,000 feet

What size pipe?

125 psig system
4" pipe - \$400,000 (100,000 GSF)
10" pipe - \$500,000 (1,200,000 GSF)
+25% Cost = +1200% capacity

QUESTIONS?



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